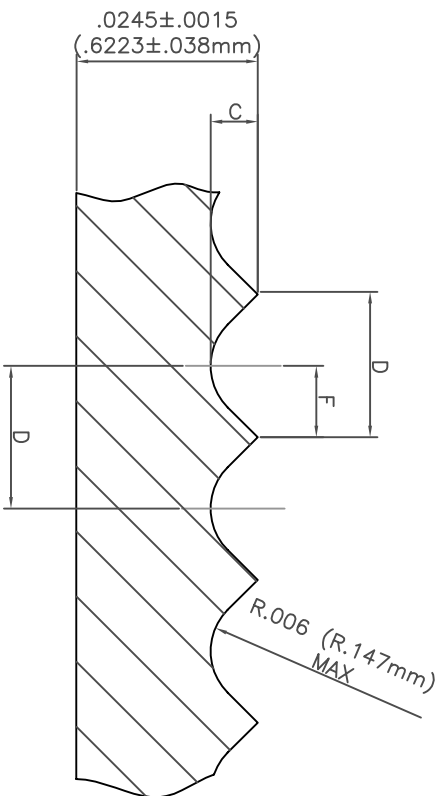
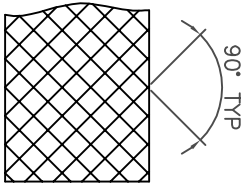
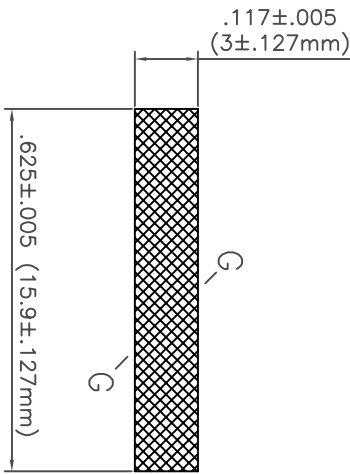


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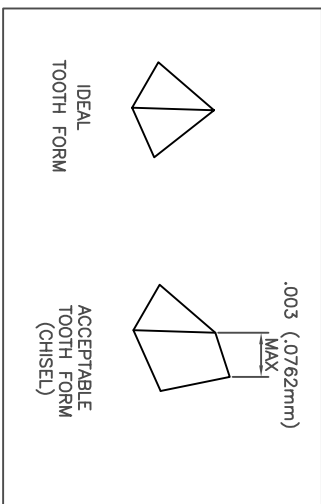
OPERATION DESCRIPTION:
CUT-OFF TO INDIVIDUAL PCS

OP-600



SECTION G-G ROTATION 45°

PART NUMBER	MATERIAL	TEETH (PER SQUARE INCH)	DIMENSIONS (INCH & MM)		
			C ±.0015" ±.025mm	D ±.001" ±.025mm	F ±.001" ±.025mm
625-117-C-00000-024	VC 011	0 (SMOOTH)	0	0	0
625-117-N-00000-024	VC 320	0 (SMOOTH)	0	0	0
625-117-C-02500-024	VC 011	2,500	.0097" (.246mm)	.020" (.508mm)	.010" (.254mm)
625-117-N-02500-024	VC 320	2,500	.0097" (.246mm)	.020" (.508mm)	.010" (.254mm)
625-117-C-03600-024	VC 011	3,600	.0093" (.236mm)	.0167" (.424mm)	.008" (.212mm)
625-117-N-03600-024	VC 320	3,600	.0093" (.236mm)	.0167" (.424mm)	.008" (.212mm)
625-117-C-07000-024	VC 011	7,000	.0090" (.229mm)	.0119" (.302mm)	.0059" (.151mm)
625-117-N-07000-024	VC 320	7,000	.0090" (.229mm)	.0119" (.302mm)	.0059" (.151mm)
625-117-C-10000-024	VC 011	10,000	.0041" (.104mm)	.0100" (.254mm)	.005" (.127mm)
625-117-N-10000-024	VC 011	10,000	.0041" (.104mm)	.0100" (.254mm)	.005" (.127mm)
625-117-C-14400-024	VC 320	14,400	.0036" (.091mm)	.0083" (.211mm)	.0042" (.106mm)
625-117-N-14400-024	VC 320	14,400	.0036" (.091mm)	.0083" (.211mm)	.0042" (.106mm)



MATERIAL	COMPOSITION
VC 011	COBALT TANTALUM CARBIDE TUNGSTEN CARBIDE BALANCE
VC 320	NICKEL TUNGSTEN CARBIDE BALANCE

UNLESS OTHERWISE NOTED:

- .XX = ±.010
- .XXX = ±.005
- .XXXX = ±.0002
- ANGLES ±1°
- INTERNAL R_s = .035max
- BREAK EDGES .030min
- SURFACE FINISH 64 U.O.S.

CUSTOMER: CARBIDE

P/N

AutoCad

SCALE: N.T.S.

PART NAME:

CARBIDE INSERT

Drawn by:
RLC

DATE: 4/7/99



ABRASIVE WEST LLC
1292 HUMBRACHT CIRCLE, UNIT F, BARTLETT, IL 60103
FAX(630)-736-0818

ACAD DWG #
OP-600-625-117-024

REV	CHANGE	DATE	BY
1	-	-	-